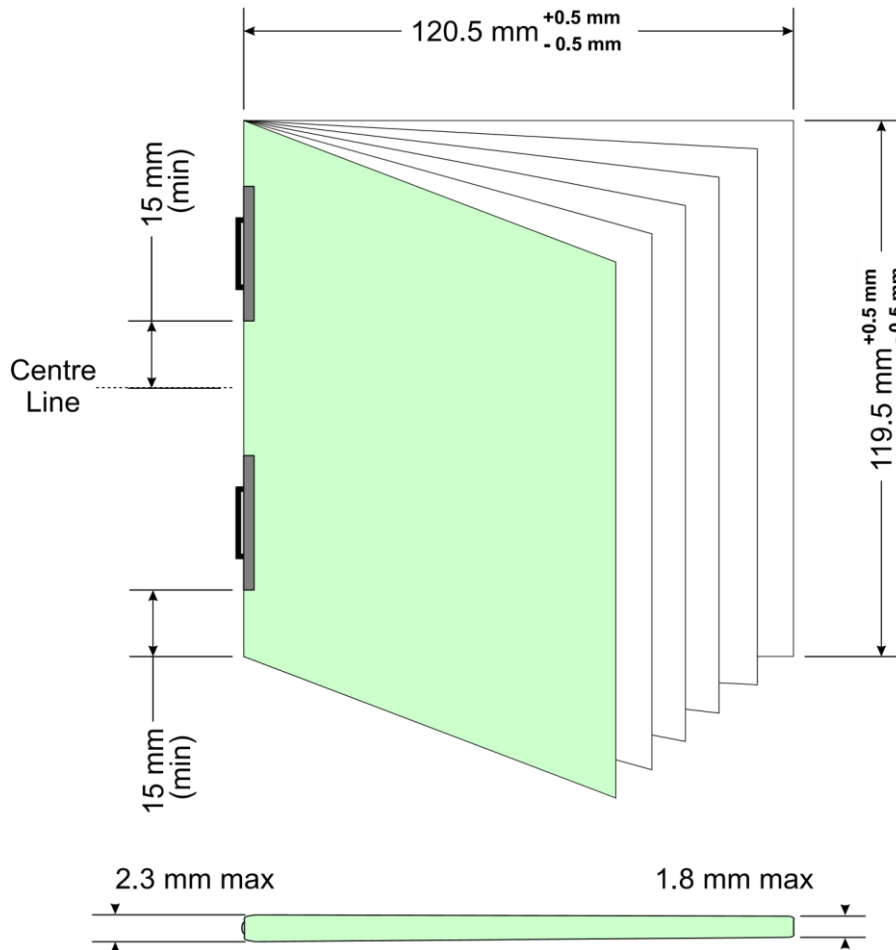


STANDARD JEWEL BOX				
Europe	CD	EDS014	Issue 3	Apr 2022

Standard Jewel Box - Booklet

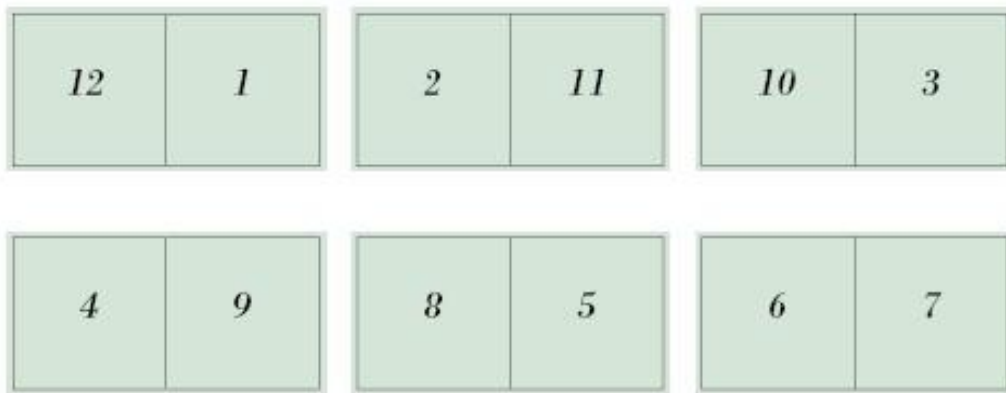


Notes

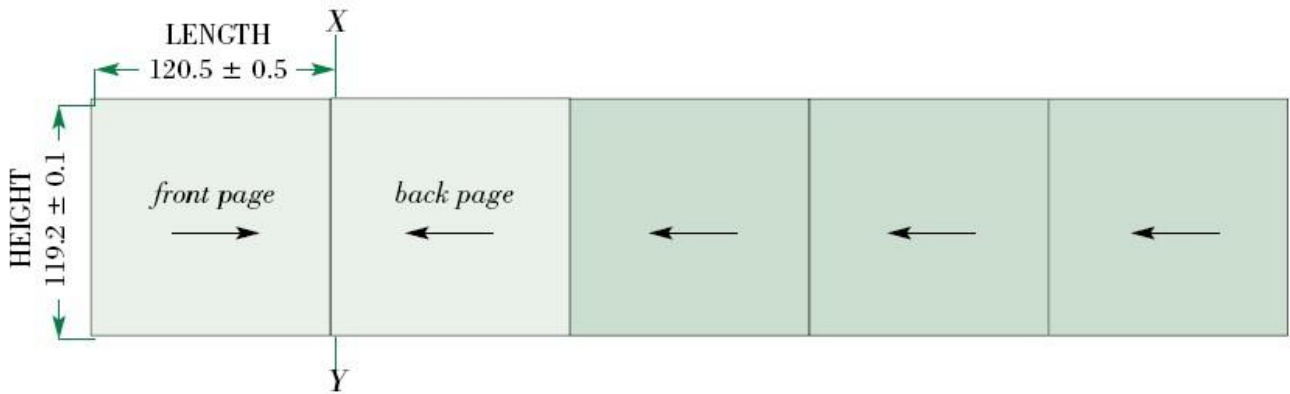
- Length 120.5 ± 0.5 mm. Height 119.5 ± 0.5 mm
- Staple position: minimum of 15mm from edge and 15mm from centre. Wire staples must be on spine, not front or back facing.
- Thickness at spine 2.3mm max. Thickness at end 1.8mm max.
- Parallelism and squareness of all sides must be better than 0.2mm.
- Booklets must be received folded and flat without distortion.
- Single sheets booklets must conform to the length and height dimensions s standard booklet

- Second insert Length 120.5 ± 0.5mm Height 119.5 ± 0.5mm
 Third insert Length 110.0 ± 0.5mm Height 110.0 ± 0.5mm
 Fourth insert Length 110.0 ± 0.5mm Height 110.0 ± 0.5mm Fifth
 insert Length 120.0 ± 0.5mm Height 118.5 ± 0.5mm
 NOTE: A fifth insert is packed as an external sheet on base of case with overwrap.
- Material: wood free art paper 135 to 185 g/m² coated both sides.
 Paper should be non-porous.
 High gloss papers will not machine pack.
 Paper grade for single sheet booklets must be a minimum of 170g.

Example layout for 12pp booklet



Requirements for folded booklets



Notes:

1. Length of folded booklet 120.5 ± 0.5 mm.
2. Height of folded booklet 119.2 ± 0.1 mm.
3. **B**; opening at this side only.
4. Spine folded along **X - Y**.
5. Material: wood free art paper 135 to 185g/m² coated both sides.
 Paper should be non-porous.
 High gloss papers will not machine pack.
6. Concertina and gatefold type booklets will not machine pack.

