

O-RING AND SLIPCASE SPECIFICATIONS				
Europe	DVD	EDS022	Issue 6	Oct 2022

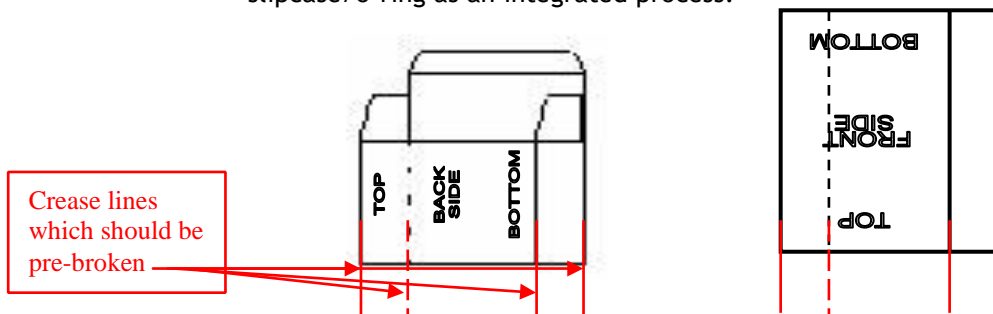
**O-ring and Slipcase Specifications- for SINGLE Amaray style 15mm spine width DVD Soft Boxes for auto-packing process.**

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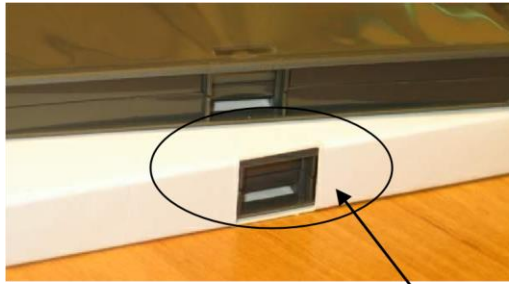
**General:**

- Material: 500 micron thickness WBFBB Card
- Material thickness: Calliper tolerance  $\pm 3\%$
- Material weight: Grammage tolerance  $\pm 5\%$
- Direction of Grain: Parallel with Length for slipcases  
Parallel with Width for o-rings
- Dimensions: All to be within + 1mm across the batch
- Folds / Crease lines: Measurement between folds to be parallel to  $\pm 0.5\text{mm}$
- Folds / Crease lines: The crease lines as shown on drawings below must be pre-broken during manufacturing.
- Incoming delivery: Product to be received flat with folded as shown below
- Wrapping: DVD cases can be over wrapped either before OR after putting into the slipcase/o-ring as an integrated process.

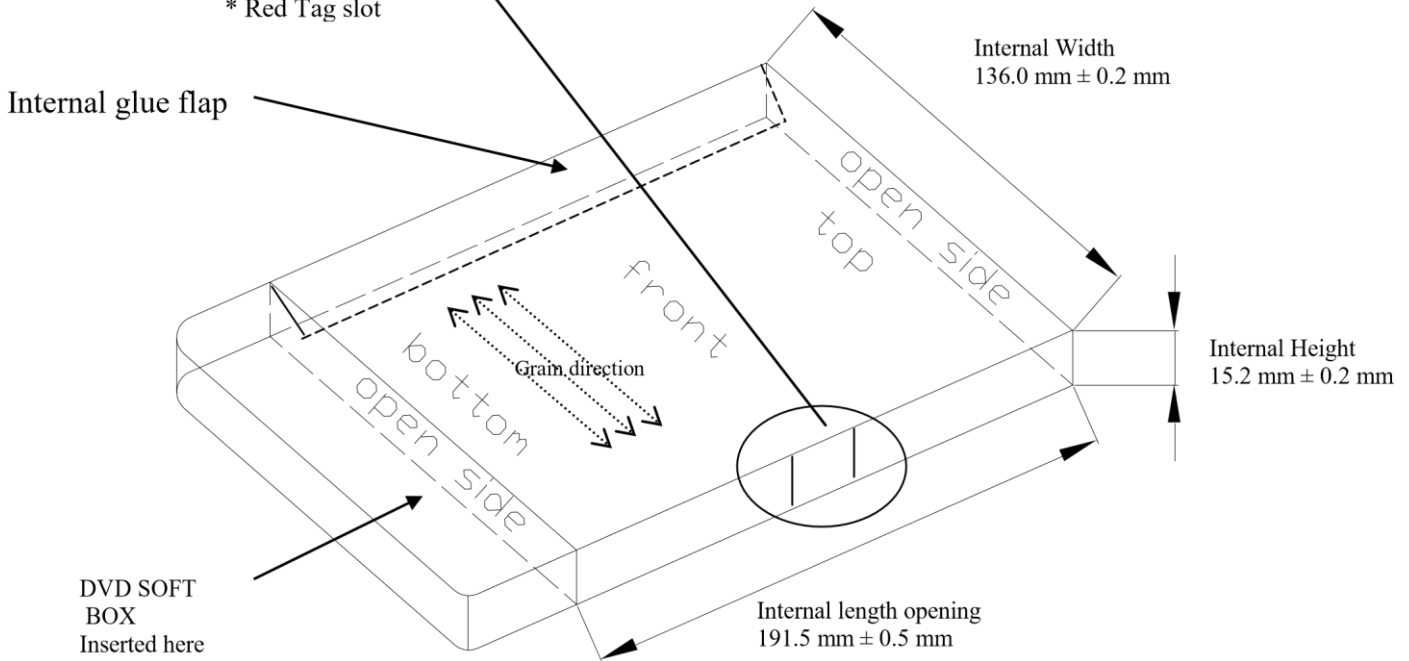


***These specifications are for use with Vantiva approved DVD soft boxes only. Printed material supplied which does not conform to the relevant specification may require manual insertion at an additional charge or be considered unworkable.***

O-ring open both ends for use with 15mm spine thickness DVD soft boxes

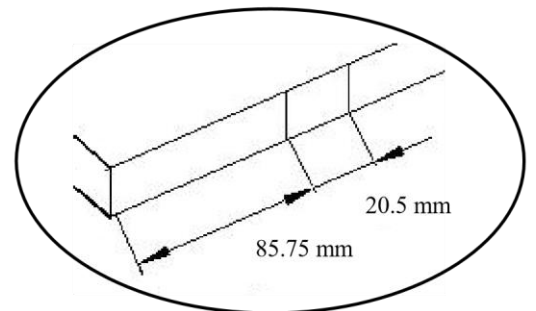


\* Red Tag slot



DVD SOFT BOX  
Inserted here

NUMBER OF DVD SOFT BOXES	MEASUREMENT OF INTERNAL DEPTH
1	15.2 ± 0.2mm



Red Tag slot dimensions

- Drawings are not to scale
- All dimensions are Internal for the formed unit
- \* The Red Tag slot can be added as an option

Slipcase for use with 15mm spine thickness DVD soft boxes

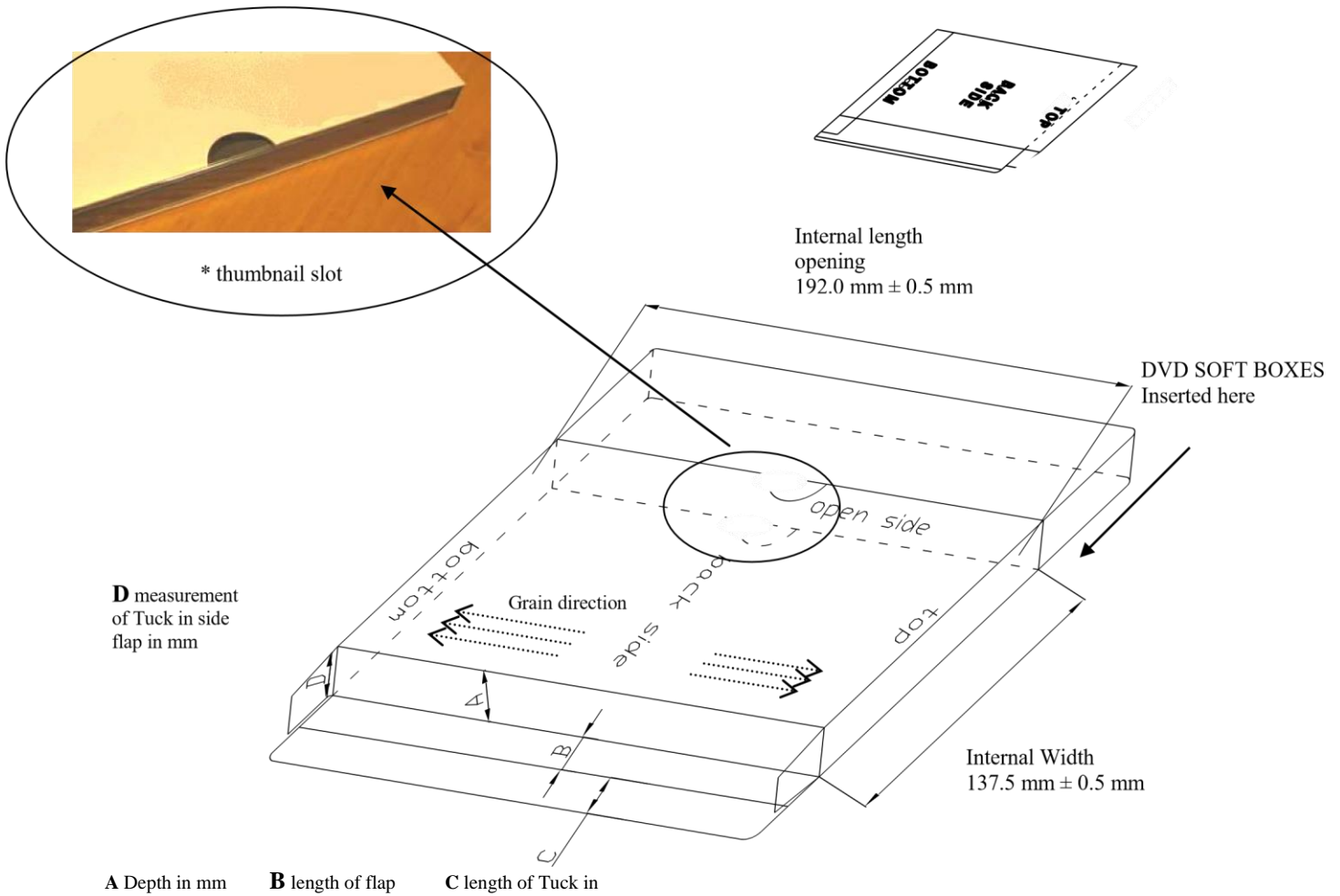
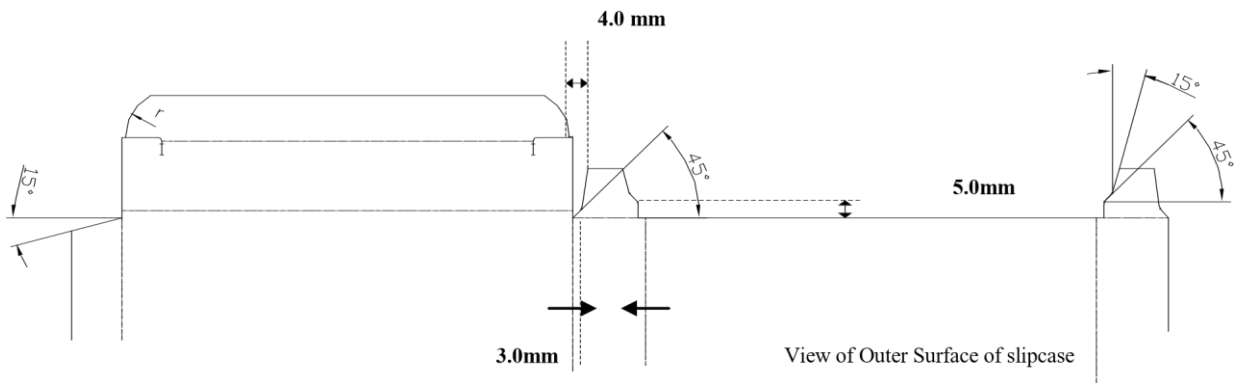


Table 1: measurement increments for use with 15mm spine width DVD soft boxes

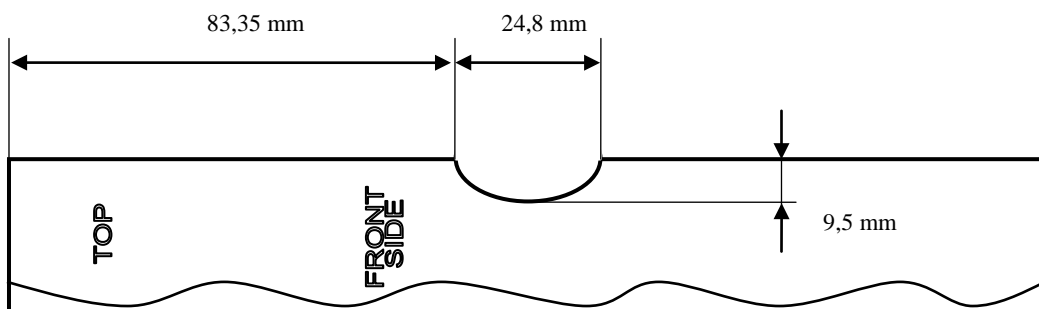
NUMBER OF DVD SOFT BOXES	A MEASUREMENT OF INTERNAL DEPTH	B MEASUREMENT OF LID FLAP	C MEASUREMENT OF TUCK IN PORTION OF LID FLAP	D MEASUREMENT OF TUCK IN TAPERED SIDE FLAP
1	15.0 ± 0.5mm	14.5 ± 0.3 mm	16.0 mm	13.0 ± 0.3 mm

- Drawings are not to scale
- All dimensions are Internal for the formed unit
- \* The thumbnail slot(s) can be added as an option

Expanded detail of tuck in flap:



*Expanded detail - dimensions of thumbnail slot:*



- Drawings are not to scale
- All dimensions are Internal for the formed unit