MANUFACTURING SPECIFICATIONS



Sticker Position References				
Europe	DVD, Blu-ray	EDS011	Issue 9	October 2022

Sticker Position References - DVD Soft Boxes and Sleeves

For complete spine reference guide for DVD Soft Boxes please refer to page 2

When specifying the position for stickers (before over wrap & after over wrap) please use the following system: -

1. State the code number

CODE I: Sticker applied to printed inlay wrap.

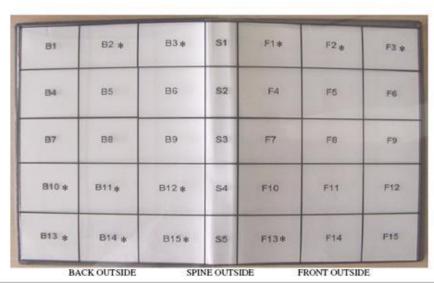
CODE A: Sticker applied to DVD Soft Box before wrapping. CODE O: Sticker applied overwrapped/shrinkwrapped DVD Soft Box

2. State the sticker position reference.

Using the grid as below please give a sticker reference

NOTE: The above sticker position codes A and O apply to any PRIMARY packed item. This is inclusive of but not limited to DVD soft boxes: DVD slimline cases and Super Jewel Cases

Example: A sticker to be placed on the front right hand corner of a digipack before wrapping would be AF3



^{*} These positions are not available for Xbox product

J	FRONT INSIDE	S	PINE INSID	E	BACK INSIDE	
IF1	IF2	IF3	IS1	IB1	IB2	183
IF4	IF5	IF6	IS2	IB4	IB5	IB6
IF7	IF8	IF9	IS3	187	IB8	189
IF10	IF11	IF12	IS4	IB10	IB11	IB12
IF13	IF14	IF15	155	IB13	IB14	IB15



Sticker Position References - Spines of DVD Soft Boxes

When ordering stickers for application to the spine base, spine top and/or spine sides of a DVD Soft Box please use the following system: -

1. State the code number

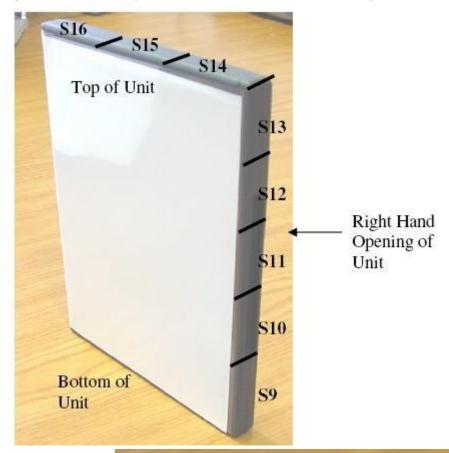
CODE A: Sticker applied to DVD Soft Box before wrapping CODE O: Sticker applied to overwrapped / shrinkwrapped sticker

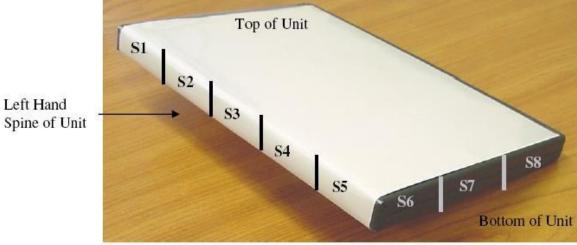
2. State the sticker position reference.

Using the grid as below please give a sticker reference DVD Soft Box

NOTE: The above sticker position codes A and O apply to any PRIMARY packed item. This is inclusive of but not limited to DVD soft boxes: Digi packs: DVD slimline cases and Super Jewel Cases

Example: A sticker to be placed on the middle of the left hand spine before wrapping would be AS3







Sticker Position References - Slipcases and O-rings

For complete spine reference guide please refer to page 4

When ordering stickers for Slipcases or O-Rings (before overwrap & after overwrap), please use the following system: -

1. State the code number

CODE A: Sticker applied to slipcase/o-ring before wrapping. Using the grid as below please give a CODE O: Sticker applied to shrinkwrapped slipcase or o-ring. sticker reference

2. State the sticker position reference.



F1	F2	F3
F4	F5	F6
F7	F8	F9
F10	F11	F12
F13	F14	F15

OUTSIDE	BACKFACE
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	INSIDE BACK	(
IF1	IF2	IF3
IF4	IF5	IF6
IF7	IF8	IF9
IF10	IF11	IF12
IF13	IF14	IF15

OUTSIDE FRONT FACE

P	NSIDE FRONT	
IB1	IB2	1B3
IB4	IB5	IB6
IB7	IB8	IB9
IB10	IB11	IB12
IB13	IB14	IB15



Sticker Position References - Spines of Slipcases and O-rings

When ordering stickers for application to the spine base, spine top and/or spine sides of a slipcase or O-ring please use the following system: -

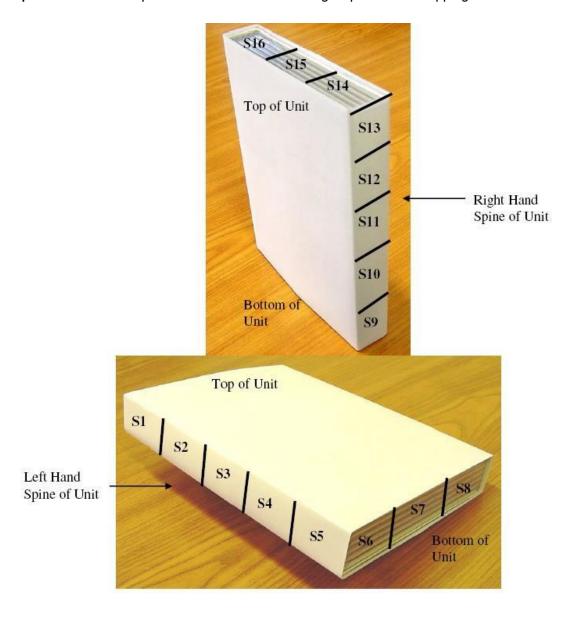
1. State the code number

2. State the sticker position reference.

CODE O: Sticker applied to shrink wrapped unit

CODE A: Sticker applied to slip case/o-ring before wrapping Using the grid as below please give a sticker reference

Example: A sticker to be placed on the middle of the right spine after wrapping would be OS11





Sticker Position References - Standard Jewel Box and CD DigiPack

When ordering stickers for Standard Jewel boxes (before foil wrap & after foil wrap), please use the following system:

1. State the code number

CODE A: Sticker applied to Jewel Box/CD digi pack before wrapping.

CODE O: Sticker applied to wrapped Jewel Box or digipack.

2. State the sticker position reference.

Using the grid as below please give a sticker reference

Example: A sticker to be placed on the right bottom front corner after wrapping would be position OF9

