



DVD Generic Single/Double Standard (14mm) Case: Wrap Specifications

The following specifications are provided to ensure conformity to our automated insertion process of printed materials into the wrap of a standard DVD Single/Double Standard thickness (14mm) case. Materials which do not conform to the specifications set forth in these instructions may still be considered workable parts, but require manual insertion at an additional charge.

Dimensional Requirements:

All finished materials and/or submitted artwork must fall within the boundaries and meet all other requirements outlined in the DVD Vantiva Generic Single and Double DVD Box Specifications .

Paper Grain:

Please adhere to the paper stock grain direction requirements shown within the Wrap Specifications diagram. Failure to comply with this requirement may prohibit automated insertion of supplied print resulting in hand packaging surcharges and potential delays.

Paper Stock:

Material should be wood-free, non-porous, art paper coated on both sides. Opaque stock is highly recommended to eliminate bleed-through.

Thickness of Finished Backliner:

Paper stock and weight requirements:

Minimum: 80 lb. text stock (.004")

Maximum: 7 pt. Board (.007") (.0075" Including Foil, etc.)

UV Coating and Varnishing:

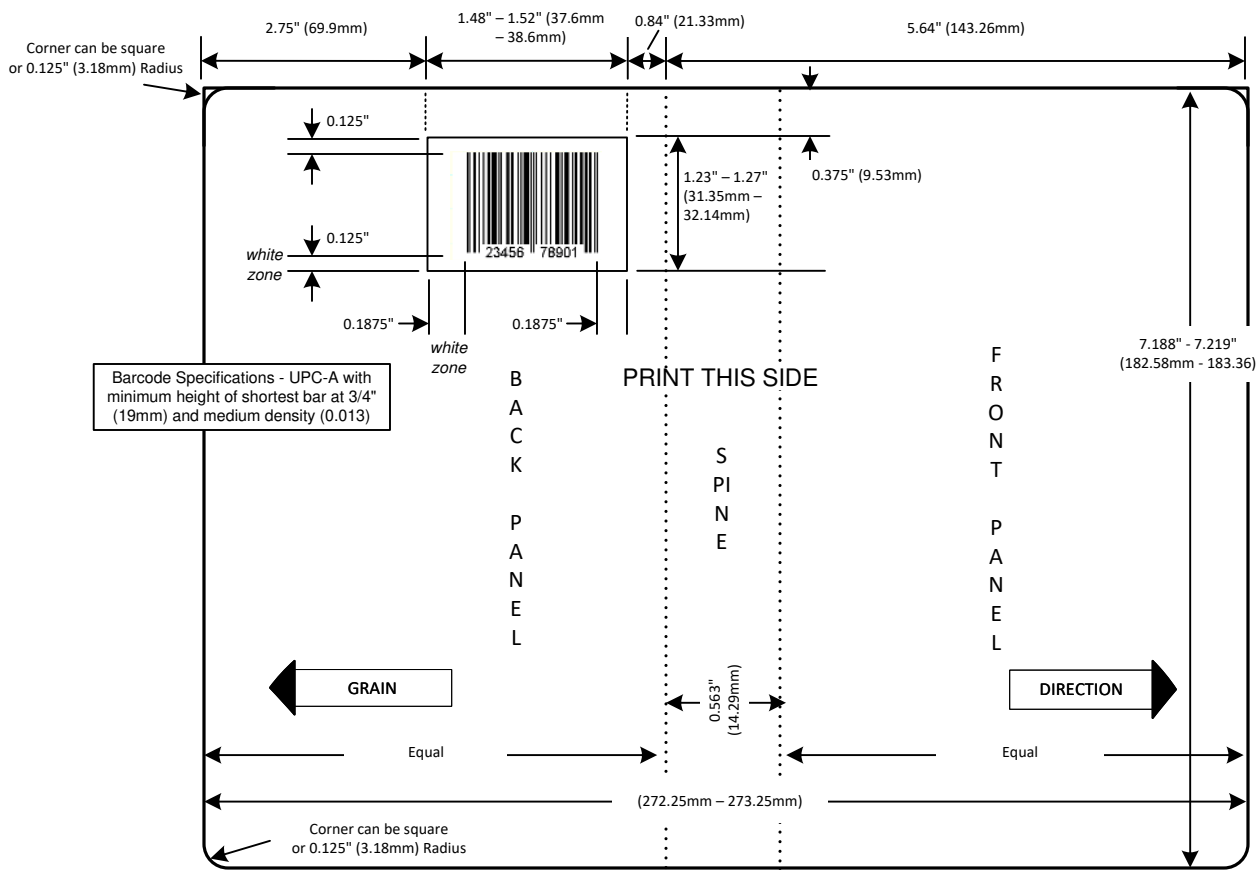
Do not UV coat or varnish printed materials either before or after printing. High gloss coatings are vulnerable to damage which can affect the appearance of the finished product and may be incompatible with automated equipment, requiring manual insertion.

Dimensions:

Refer to Wrap Specifications diagram for dimensions and tolerances.

Note: Required printed material should not include country of origin references (Made in, manufactured in, etc.). In the event printed materials include country references/addresses (printed in USA, XYZ company, main street, anytown, state, USA) Vantiva will be required to imprint/label a country of origin marking on the exterior of the product.

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NOTE: Not To Scale

NOTES:

1. MATERIAL: Minimum: 80 lb. text stock (.004")
Maximum: 7 pt. Board (.007")
2. Dashed lines indicate spine graphics limit and/or border.
3. This drawing is not to scale.
4. Please use the numerical dimensions and tolerances to ensure the final backliner is within specification.

General Description:

The DVD Single/Double Standard Wrap is enclosed between the box and the outside cover of the Single/Double Standard Case. One spine is visible through the case. The dimensions indicated above are those of the finished product.

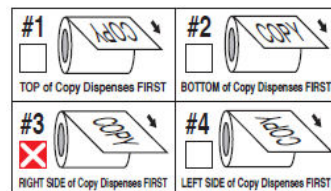
Note: These specifications are provided to ensure conformity to our automated insertion process for printed materials into a generic DVD Single Standard thickness (14mm) case. Materials which do not conform to the specifications set forth in these instructions may still be considered workable parts, but require manual insertion at an additional charge.

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Labels used for Wraps: A Label can be applied over an existing Barcode on selected titles as specified per client order. Client order must specify if label is to be applied direct to case or on shrink / Overwrap.

Label Specs:

- White semi-gloss paper
- Opaque
- Permanent adhesive
- Bleached Kraft paper liner
- Label orientation on roll per #3 only:



Size of labels are specified below – this will ensure the label will fully cover the original printed UPC on the wrap.

Standard UPC Label

- Client supplied
- or Printed in-house

UPC+5 Label

- Client supplied
- or Printed in-house

NOTE: Not To Scale