



BD (11mm & 12mm) Single Case: Booklet & Insert Specifications

The following specifications are provided to ensure conformity to our insertion process of printed booklet materials into a BD (11mm & 12mm thickness) single disc case. Materials which do not conform to the specifications set forth in these instructions may still be considered workable parts, but are subject to an additional packaging charge.

Dimensional Requirements:

All finished materials and/or submitted artwork must fall within the boundaries and meet all other requirements outlined in the BD Single Case insert Specifications Diagram.

Paper Stock:

Material should be wood-free, non-porous, art paper coated on both sides. Opaque stock is highly recommended to eliminate bleed-through.

Single sheet: 80 lb. text weight to 7 pt. Board (.004"-.007")

Multi-page Booklets:

Inner pages: 60 to 80 lb. text weight (.003"-.004")

Cover pages: 80 to 100 lb. text weight (.004"-.0073")

Thickness of Finished Booklet:

The thickness of the combined booklet(s) and/or insert(s) must fall within the following:

- 0.004" - 0.102" (0.10mm - 2.6mm) measured at the thickest point.

UV Coating and Varnishing:

Do not UV coat or varnish printed materials either before or after printing. High gloss coatings are vulnerable to damage which can affect the appearance of the finished product.

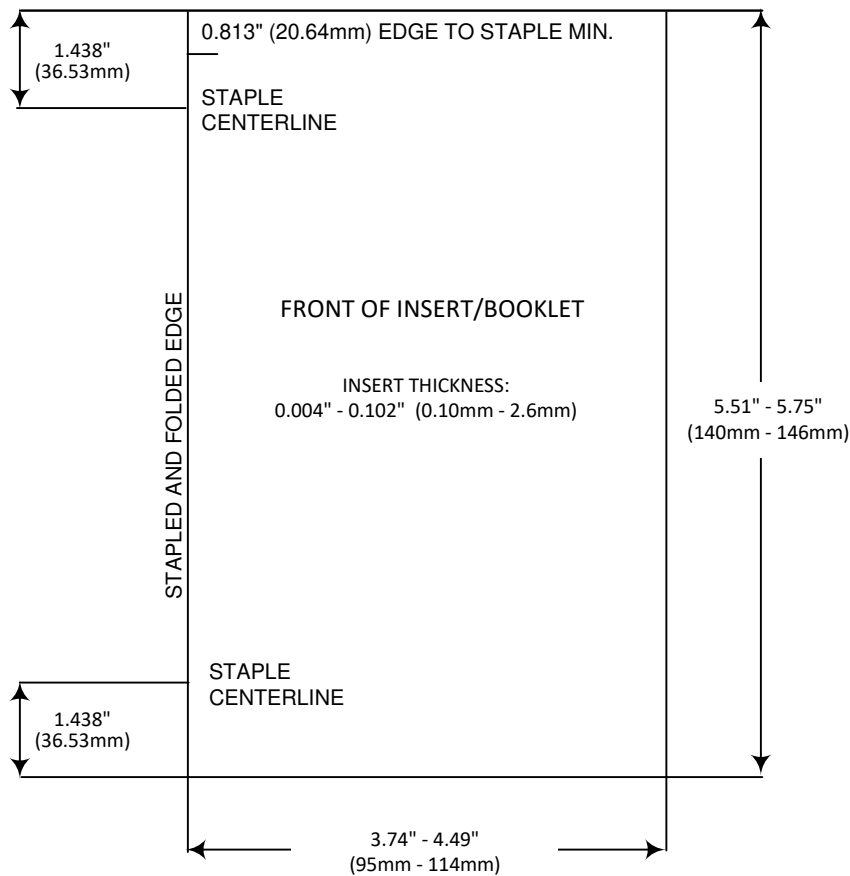
Stapling/Folding:

If applicable, multi-page booklets must be stapled with non-corrosive staples and folded. Folds are to be made per BD Single Case insert specification diagram.

Folded or Tri-Folded Booklets (from a single sheet):

Folded booklets may require an additional surcharge.

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Note: This drawing is not to scale.

Please use the numerical dimensions and tolerances to ensure the final booklet is within specification.

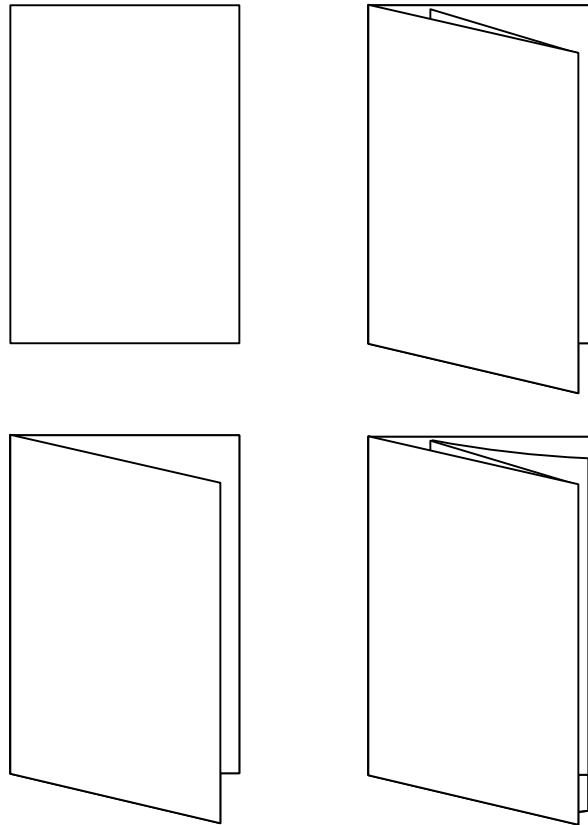
General Description:

Insert/Booklet is enclosed in a BD (11mm & 12mm) case. The dimensions indicated above are those of the folded and stapled finished product.

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Acceptable Folding



For stapled books, the spacing of the staple from the edge of book is to be 0.813" (20.64mm) minimum.

